# **Multipulse Gear** - Medium Capacity Positive Displacement Flowmeters



The Multipulse range of positive displacement flowmeters offer a high level of accuracy and repeatability. These precision meters are used for flowrate measurement in flow monitoring and control applications and for totalising in dispensing and batching. Multipulse meters are suitable for use with a wide range of clean liquids including viscous lubricants, chemicals, food bases and non-conductive low viscosity solvents either pumped or gravity fed.

# FEATURES / BENEFITS

- Flows: 10~450 litres/min ( 2.6 ~120 US gal/min )
- Size: 25 & 50mm (1" & 2" process connections)\*
- High accuracy & repeatability
- No requirement for flow conditioning (straight pipe runs etc)
- Stainless steel or aluminum models
- Intrinsically safe & explosionproof models available
- Quadrature pulse output option & bi-directional flow
- $^{\ast}$  see also Micropulse & Maxipulse data sheets for other size meters & flow ranges

## METER SELECTION

Meters are selected based on flow range, pressure, temperature, material compatibility and functionality.

- Aluminum Multipulse meters are ideal for petroleum products including oils and grease, fuels and fuel oils.
- Stainless steel meters are suited for chemicals, water based products and the food, cosmetic and pharmaceutical industries.
- Multipulse meters are available as blind meters with pulse output or with integral or remote totalisers, flow rate displays or preset batch controllers.
- **Pulse meter** outputs can be interfaced to most electronic displays or instrumentation.

## APPLICATIONS INCLUDE

TRIMEC INDUSTRIES

chemicals, additives, resins, acids, alcohols, essences, edible oils, flavourings, food bases, perfumes, adhesives, emulsions, insecticide, paints, inks, oils, fuels, grease, solvents, lubricants

1/19 Northumberland Road, Caringbah NSW 2229 PO Box 2444 Taren Point NSW 2229 Sydney Australia Ph: +61 2 9540 4433 Fax: +61 2 9525 9411 email: sales@trimecind.com.au www.trimecind.com







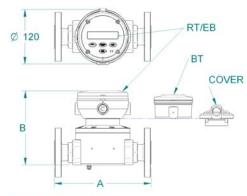
Patents applicable



## **Specifications**

opeemeations		
Model prefix :	MG025	MG050
Nominal size ( inches )	25mm (1")	50mm (2")
* Flow range ( litres / min )	10 ~ 150	30 ~ 450
* Flow range ( USgal / min )	2.6 ~ 40	8 ~ 120
Accuracy @ 3cp	$\pm$ 0.5% of reading ( $\pm$ 0.	2% with optional RT12 )
Repeatability	typically	± 0.03%
Temperature range	-20°C ~ +120°C	(-4°F ~ +250°F)
Maximum pressure (threaded	d meters )	
aluminium	68 bar <i>(1000 psig)</i>	20 bar <i>( 300 psig )</i>
316L stainless	100 bar <i>(1500 psig)</i>	38 bar (560 psig)
high pressure stainless	refer factory	/ for options
Protection class	IP66/67 (NEMA4X), op	tional Exd IIB T6 or I.S.
Recommended filtering	150 microns (100	<i>mesh )</i> minimum
Electrical - for pulse meters	(see also optional outputs)	
Output pulse resolution :	pulses / litre (pulses	/ US gallon) - nominal
Reed switch	27 (102)	6.5 <i>(</i> 25 <i>)</i>
Hall effect	107 <i>(405)</i>	26 <i>(</i> 99 <i>)</i>
Quadrature Hall option	53.5 <i>(203)</i>	13 <i>(50)</i>
Reed switch output	30Vdc x 200mA max. (max. te	mp. shock 10°C (50°F) / min)
Hall effect output (NPN)	3 wire open collector, 5~	24Vdc max., 20mA max.
Optional functions		
Display	flowrate, total (accum	nulative & resettable)
Preset batching	1 & 2 stage high s	peed batch control
Optional outputs		
Flow	4 ~ 20mA, high & l	ow flow rate alarms
Pulse	scaled pulse (programi	mable), pulse amplifier
* Maximum flow is to be reduc	ed as viscosity increases, max.	pressure drop 100Kpa (15psi)

#### DIMENSIONS



#### ALL DIMENSIONS IN MILLIMETERS +/- 2

	A	A		в	в
Modular Fitting	MG025	MG050	Configuration	MG025	MG050
A.N.S.I. 150	213	300	RT/EB REGISTER	164	208
DIN 16	213	300	BT REGISTER	155	200
JIS 10K	213	300	COVER	132	177
B.S.P.	152	236			
N.P.T.	152	236			

## INTEGRAL AND REMOTE INSTRUMENTS





Integral Instruments

Dual Totaliser

## Model coding

M

G025	25	mm (1")
3050	50	mm (2")
	A	Body material Aluminum
	S	316 Stainless Steel
	н	High pressure stainless
		Aluminum   5 Stainless steel   9 Application specific   Bearing type
		Ceramic (SS rotors) Hardened steel roller bearings ( Alum. rotors ) O-ring material
		1     Viton (standard) -15~+200°C (-5~+400°F)       2     Ethylene Propylene Rubber -150°C (300°F) max.
		3     Teflon encapsulated viton -150°C (300°F) max.       4     Buna-N (Nitrile) -65~+100°C (-53~+212°F)
		Temperature limits
		- 2 120°C ( 250°F ) - see note 1 - 5 120°C ( 250°F ) - see note 2
		Process connections
		1     BSP female threaded       2     NPT female threaded
		4 ANSI-150 RF flanges 5 ANSI-300 RF flanges
		6 PN16 DIN flanges
		9 Customer nominated Cable entries
		with B2/B3 options only 0 3~6mm cable gland
		1 M20 x 1.5mm 2 1/2" NPT
hoN	el	No. Example

## Model No. Example MG025 A 4 4 1 - 5 1 1 R2

		Integral options
glass reinforced nylon (GRN)		GRN terminal cover (std.)
	AL	Aluminum terminal cover
	SS	Stainless terminal cover
2 NPN open collector phased outputs	QP	Quadrature pulse output
IECEX & ATEX approved	E1	Explosion proof ~ Exd
IECEX & ATEX approved	Q1	Exd with Quadrature pulse
accum. & reset totals, pulse output	<b>B</b> 2	BT11 dual totaliser
IECEX & ATEX approved	<b>B</b> 3	Intrinsically safe BT11 (I.S.)
flow rate, totals & all outputs	<b>R2</b>	RT12 Flow Rate Totaliser
IECEX & ATEX approved	R3	Intrinsically safe RT12 (I.S.)
dc 2 stage batch controller	<b>E</b> 0	EB10 batch controller
consult factory	SB	Specific build requirement

(1) 120°C (250°F) rating of the pulse meter, 80°C (180°F) rating with BT, RT & EB options. See temperature code 5 for higher temperature with BT, RT, & EB

(2) Cooling fin is fitted with integral instruments for operation between 80~120°C (180~250°F)

## Recommended strainers (air eliminators available)







Panel Instruments



Preset Batcher

Other offices :

TRIMEC (EUROPE) Ph. UK +44 144 441 7880 Fax: +44 144 441 7668 europe@trimecind.com

TRIMEC (NORTH AMERICA) Ph. USA +1205 378 1050 Fax: +1205 685 3001 customerservice@trimecus.com

